# ABV12S, 14S and 20S ACTUATED WRAS BALL VALVE

#### **FEATURES**

The 304 stainless steel WRAS approved 2-way full flow ball valve ABV12-20S provides the automatic shut-off function for pipeline systems for water and non-corrosive fluids and gases. It is WRAS, CE, UKCA, PED, EMC and RoHS approved. The ISO 5211, F03, F05 mounting pad enables the actuator to be directly mounted, saving space and time. The ABV12S, 14S and 20S are 12 months guarantee up to 70,000 operations (Our in house 1 minute cycle dry destruction test achieved 977,762 cycles) and are IP67 protected for installation indoors or outdoors under shelter. Optional Failsafe Return via capacitor and precise modulating control (4-20mA, 0-10v or 0-5v).

#### **AVAILABLE MODELS**

304 stainless steel body









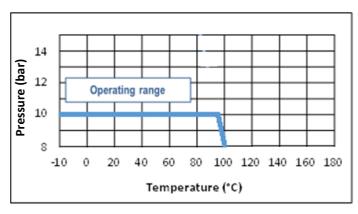
G thread connections (option NPT)

WRAS EPDM/PTFE or FKM/PTFE

Supply voltages: 12-24vDC and 110-240vAC.

#### **LIMITS OF USE**

Media Pressure:	10 Bar
Media Temperature:	0°C to +90°C
Ambient Temperature:	- 15°C / + 60°C
Duty Cycle	100 %
Actuation Time Fully Closed – Fully Open	11 Seconds Max





#### **DIRECTIVES AND MANUFACTURING STANDARDS**

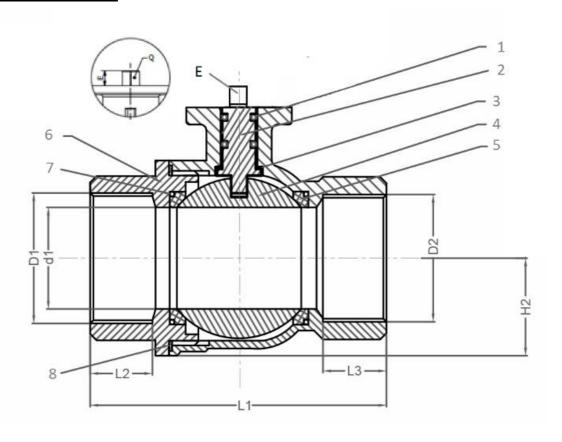
ISO5211 standard F03, F05  Pressure Equipment Directive 2014/68/EC  Low voltage directive 2014/35/EU	EMC Electromagnetic compatibility  Test standards,  EN55032-2015, EN55035-2017, EN61000-3-2:2014,  EN61000-3-3:2013
WRAS Approval number	CE approval test standards
2012107	EN61000-6-3:2007 +A1:2011, EN61000-6-1:2007
IP67 test standards	Paul C Direction 2011 / CF / FU page thing 2002 / OF / FC
EN60529:1991+A1:2001	RoHS Directive 2011/65/EU recasting 2002/95/EC

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#### **CONSTRUCTION**

No.	Name	Material	No.	Name	Material
1	O Ring	EPDM	7	O Ring	EPDM
2	Stem	304 Stainless Steel	8	Sealing	PTFE
3	Gasket	PTFE			
4	Ball	304 Stainless Steel		Spherical Ball with	floating PTFE sealing utilizing EPDM backing
5	Sealing	PTFE		O ring, greatly imp	roves sealing and reduces required torque.
6	Body	304 Stainless Steel			

### **DIMENSIONS (mm)**



Port D1/D2	1¼ BSP	1½ BSP	2 BSP
d1	32	38	50
L1	102	115	130
L2/L3	23	25	25
H2	31	36	44.5
Е	11	11	11
ISO5211	F05	F05	F05

## ABV12S, 14S and 20S ACTUATED WRAS BALL VALVE

#### ABV12S-ABV14S-ABV20S ELECTRIC MOTOR ACTUATOR

The ABV motor actuator proposed as standard comprises:

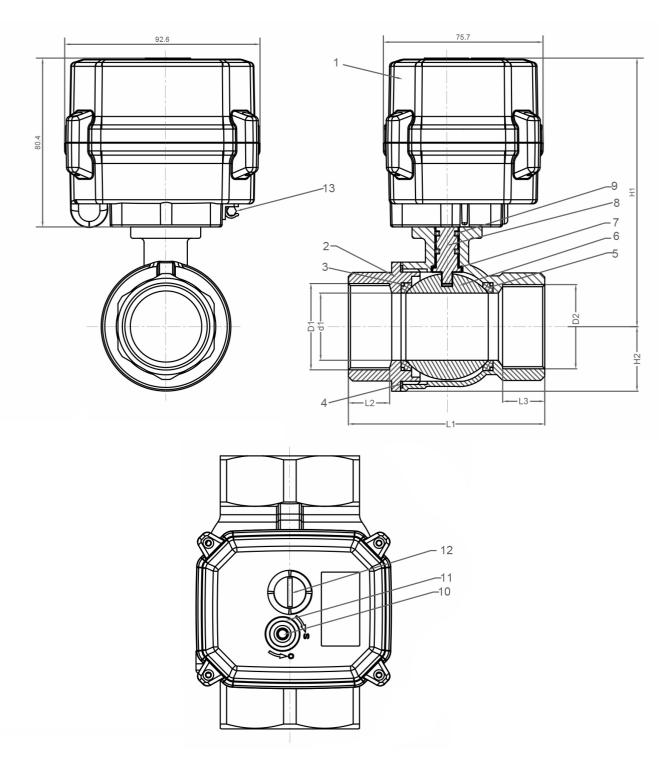
- IP67 plastic housing for actuator and steel gear box,
- a safety coefficient of 1.3 minimum compared to the nominal torque of the valve,
- an upstream / downstream pressure difference  $\Delta P=10$  bar max.
- Thermal protection of the motor
- The actuator's assembly is ISO5211 direct mount.

#### Power consumption with mains water 20°C at 4 Bar Pressure

	A - 1 1			Power		Position switches	
Voltage	Actuator Function	Torque NM	Start	Operating Watts	Static Watts	Max applied Voltage / Current	Standard Equipment
12vDC	Failsafe	27	3.3A	9.96W	0.18		2-wire control with failsafe capacitor return (Min 30sec recharging required) 2x limit switches
24vDC	Failsafe	24.1	1.2A	10.32	0.288	36vDC / 0.4A	2x dry auxiliary contacts Manual override with Allen key Position visual indicator
110-240vAC	Failsafe	21.9	125mA	10.19	0.5	Anti-condensation heater Electrical connection: 1 x PE M cable	Electrical connection: 1 x PE M12 + 0.5m
12vDC	Power Open/Close	25.5	2.5A	2.1	0.06	36vDC / 0.4A	2-wire +1 control wire to open or close  2x limit switches
24vDC	Power Open/Close	26	1.2A	2.008	0.192	36vDC / 0.4A	2x dry auxiliary contacts Manual override with Allen key Position visual indicator
110-240vAC	Power Open/Close	16.3	90mA	2.29	0.4	240v / 0.4A	Anti-condensation heater Electrical connection: 1 x PE M12 + 0.5m cable

For any other operating conditions, please contact us.

### **ASSEMBLED VALVE DIMENSIONS (mm)**



Description	D1/D2	d1	L1	L2/L3	H1	H2	Kg
ABV12S	11/4 BSP	32	102	23	122	31	1.4
ABV14S	11/2 BSP	38	115	25	130	36	1.7
ABV20S	2 BSP	50	130	25	141.4	44.5	2.3

#### **FEATURES**

The ultra-compact ABV electric actuator is intended for electric actuation for on/off control with ½ turn (90 degree) for valves with a torque of at most 15 Nm. Power is supplied via 2 wires for failsafe return via capacitor or 3 wire control for power open / power close function. With a compact construction and strong ABS plastic housing, low power low heat and multi voltage technology it is ideally suited for motor actuation for small and medium diameter ball valves and has IP67 ingress protection for indoor use and possibly outdoors under shelter.

#### **AVAILABLE MODELS**

Supply voltages: 12-24vDC and 110-240vAC

#### **LIMITS OF USE**

IP Ingress Protection	IP 67
Ambient Temperature	-15°C / +60°C
Cycle Duty	100%



### **MECHANICAL FEATURES**

Gear Box	Treated steel pinions
Torque	16.3 to 27 Nm
Torque	10.5 to 27 NIII
Angle of rotation	90° +/- 2°
Operating time	11 seconds maximum
ISO 5211:	F03 / F05 – star 11.4mm
Declutching	Without
Override control	Using a hex key
Weight	1.000 kg







#### **ELECTRICAL FEATURES**

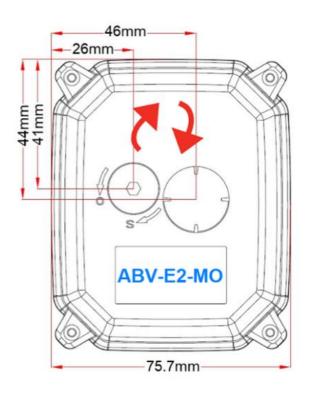
Starting Power	230vAC: 125mA	12vDC: 3.3A		
Overheating	Thermal protection			
Limit switches	2 adjustable switches			
Auxiliary switches	2 dry contacts			
Anti-condensation	Included			
Electrical connection	PE M12 + 0.5-meter cable,			
	Optional 3, 5 and 1	.0+ meter		

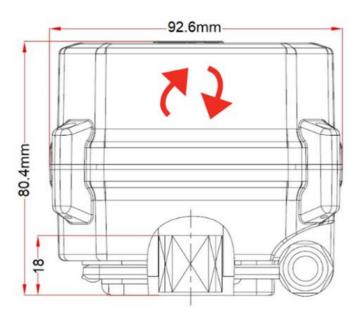


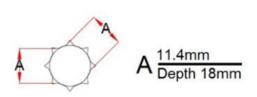
#### **CONSTRUCTION**

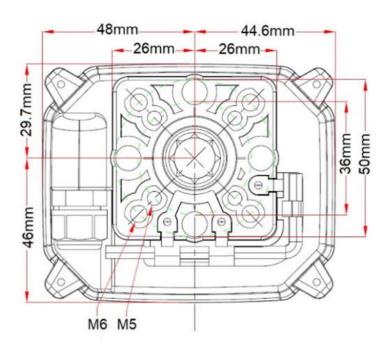
Housing	PA Plastic	Limit switch A	Steel
Gear box	Treated steel	Limit switch B	Steel
ISO mounting pad	Stainless Steel	Condenser	
Limit cams	Stainless Steel	Position indicator	

### **ACTUATOR DIMENSIONS (mm)**



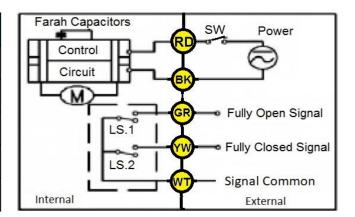






#### WIRING DIAGRAM - FAILSAFE RETURN

Wire 0	Colour	Wiring
RD	Red	+ve Power
ВК	Black	-ve Power
GR	Green	Auxiliary switch "Open"
YW	Yellow	Auxiliary switch "Closed"
WT	White	Common contact

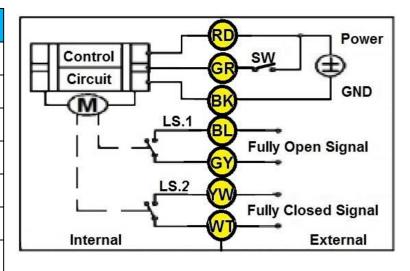


Failsafe Control: Power ON valve moves then Power OFF valve returns to start position.

Failsafe require 30 second Power On after moving to recharge the Farah capacitors.

#### **WIRING DIAGRAM POWER OPEN / CLOSE**

	Wire Colour	Wiring
RD	Red	+ve Power
GR	Green	Power valve opens Remove power valve closes
ВК	Black	-ve Power
BL	Blue	Auxiliary switch "Open"
GY	Grey	Auxiliary switch "Open"
YW	Yellow	Auxiliary switch "Closed"
WT	White	Auxiliary switch "Closed"



3 Wire Control: Connect Power Red & Negative Black

Power to Green - Valve moves, remove power from Green - Valve Returns.

#### **SWITCH SETTING**

The cams are attached to the drive stem.

Clockwise rotation = valve closing. The micro-switch stops the actuator.

Anti-clockwise rotation = valve opening. The micro-switch stops the actuator.